J50-1000-181 Polyethylene Copolymer

J50-1000-181 is a high density polyethylene copolymer intended for the injection molding of closures for beverages. Because of its high purity and excellent organoleptic properties, this grade is certified as low taste and is intended for packaging that is in direct contact with beverages. Typical applications are caps and closures for the packaging of still water, juice, and tea as well as other injection molded applications where low taste and odor are critical. This resin contains a lubrication package for improved release from the mold and lower application torques on bottles. This material meets the Food and Drug Administration requirements of 21 CFR 177.1520.

Typical Properties¹

		Values	ASTM
	English Units	SI Units	Method
Resin			
Density	-	0.951 g/cc	D4883
Melt Index 190 C/ 2.16 kg	=	11 g/10 min	D1238
Compression Molded Samples			
Tensile Strength (2 in/min)			D638
@ Yield	4,000 psi	28.0 MPa	
@ Break	1,650 psi	11.0 MPa	
Elongation (2 in/min)			D 638
@ Yield	9.5 %	9.5 %	
@ Break	> 800 %	> 800 %	
Flexural Modulus			D790A
Tangent Method	173,000 psi	1,193 MPa	P
Notched Izod Impact Strength	0.7 ft-lbf/in	3.7 kJ/m^2	D256
Hardness		-	D2240
Shore D	66	66	
Vicat Softening Point	253 F	123 C	D1525
Brittleness Temperature	<-94 F	<-70 C	D746
Heat Deflection Temperature			D648
@ 66 psi (455kPa)	163 F	73 C	
Environmental Stress Crack Resistance	e		D1693
Condition B, 100% Igepal, F50 (hrs.)	4	4	

¹ Typical properties will vary and are not to be used for specification purposes.

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The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

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