

104-CA03

Product Technical Information

Polypropylene **104-CA03** is a clarified nucleated homopolymer with a Melt Flow Index of 3 g/10 min

Polypropylene **104-CA03** is especially suitable for extrusion thermoforming, providing improved rigidity and impact resistance combined with a very high clarity, reduced cycle times and good antistatic properties.

Characteristics

Properties	Test Methods	Values	Units
Rheological			
Melt Flow Rate 230°C/2.16Kg	ISO 1133	3	g/10 min
Mechanical			
Tensile Strength at Yield	ISO 527-2	37	MPa
Elongation at Yield	ISO 527-2	9	%
Tensile modulus	ISO 527-2	1800	MPa
Flexural modulus	ISO 178	1700	MPa
Izod Impact Strength (notched) at 23°C	ISO 180	5	kJ/m ²
Charpy Impact Strength (notched) at 23°C	ISO 179	6	kJ/m ²
Hardness Rockwell - R-scale	ISO 2039-2	95	
Thermal			
Melting Point	ISO 3146	165	°C
Vicat Softening Point	ISO 306		
50N-50°C per hour		93	°C
10N-50°C per hour		153	°C
Heat Deflection temperature	ISO 75-2		
1.80 MPa – 120°C per hour		57	°C
0.45 MPa – 120°C per hour		105	°C
Other physical properties			
Density	ISO 1183	0.905	g/cm ³
Bulk Density	ISO 60	0.525	g/cm ³
Data should not be used for specification work			



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Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

Regulatory Information

The product and uses described herein may be subject to specific requirements or limitations for use in certain applications like food contact, drinking water or medical devices. Further information may be obtained from the website www.ineos.com where a specific Regulatory Certificate is available for each grade under the heading "SDS & Regulatory Certificate".

Unless specifically indicated, the product mentioned herein is not suitable for applications in the medical or pharmaceutical sectors.

Health and Safety Information

The product described herein may require precautions in handling. The available product health and safety information for this material is contained in the Safety Data Sheet (SDS) that may be obtained from the website www.ineos.com. Before using any material, a customer is advised to consult the SDS for the product under consideration for use.

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