

## 1-Octadecene (Alpha Olefin C18)

1-Octadecene is produced by Ineos Oligomers using a modified Ziegler ethylene chain growth technology. The product is a clear water white, mobile liquid at room temperature.

## **Applications**

1-Octadecene enters into all reactions typical of alpha olefins. It can be used in the production of amines and amine oxides, oxo alcohols, alkylated aromatics, alpha olefin sulfonates, alkyl succinic anhydrides, drilling fluids, epoxides and synthetic fatty acids.

## Typical Properties<sup>1</sup>

| Carbon Number, wt% (by GC)        |                |
|-----------------------------------|----------------|
| <c18< th=""><th>&lt;5</th></c18<> | <5             |
| C18                               | 86             |
| >C18                              | <u>_&lt;10</u> |
|                                   | 100            |
| Hydrocarbon Type, wt% (by GC)     |                |
| Monoolefin                        | 99             |
| Paraffin                          | 1              |
|                                   | 100            |
| Other Properties                  |                |
| Color, APHA                       | 20             |
| Density at 20 ℃, g/mL             | 0.790          |
| Density at 68°F, lbs/gal          | 6.59           |
| Pour Point, ℃                     | 5              |
| Flash Point, ℃, (ASTM D 93)       | 154            |
| Boiling Range, ℃, (5%-95%)        | 298-316        |

<sup>&</sup>lt;sup>1</sup>Typical properties will vary within specification limits.

## **Transportation Mode**

- 1-Octadecene is stored under a nitrogen blanket. It is not corrosive to steel or aluminum. Contact with air, water or oxygen should be avoided because olefins are sensitive to moisture and auto-oxidation which form impurities that can interface with subsequent reactions. Olefins should be handled under a dry, inert gas atmosphere. As with all hydrocarbons, olefins can form explosive mixtures with air or oxygen in certain concentrations.
- 1-Octadecene is available in rail tank cars, tank trailers, marine vessels and isotanks. 1-Octadecene is available in drums on special order.

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