

# 101-GA09

## Product Technical Information

Polypropylene **101-GA09** is a homopolymer with a Melt Flow Index of 9 g/10 min for the cast extrusion of films with excellent optical properties and good sterilizability.

Polypropylene **101-GA09** can be used as single layer films as well as in the core layer of coextruded films, for food packaging, hosiery packaging, shirt packaging, laminations films, ... as well as for stationary supplies.

## Characteristics

Properties	Test Methods	Values	Units
<b>Rheological</b>			
Melt Flow Rate 230°C/2.16Kg	ISO 1133	9	g/10 min
<b>Mechanical</b>			
Tensile Strength at Yield	ISO 527-2	30	MPa
Elongation at Yield	ISO 527-2	10	%
Tensile modulus	ISO 527-2	1450	MPa
Flexural modulus	ISO 178	1350	MPa
Izod Impact Strength (notched) at 23°C	ISO 180	4	kJ/m <sup>2</sup>
Charpy Impact Strength (notched) at 23°C	ISO 179	5	kJ/m <sup>2</sup>
Hardness Rockwell - R-scale	ISO 2039-2	95	
<b>Thermal</b>			
Melting Point	ISO 3146	160	°C
Vicat Softening Point	ISO 306		°C
50N-50°C per hour		87	
10N-50°C per hour		152	
Heat Deflection Temperature	ISO 75-2		°C
1.80 MPa - 120°C per hour		55	
0.45 MPa - 120°C per hour		100	
<b>Other physical properties</b>			
Density	ISO 1183	0.905	g/cm <sup>3</sup>
Bulk Density	ISO 60	0.525	g/cm <sup>3</sup>
Data should not be used for specification work			

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## Additional Properties: typical film properties on 50µm thick cast film

Properties	Test Methods	Values	Units
<b>Optical</b>			
Gloss 45°	ASTM D 2457	91	
Haze	ISO 14782	0.1	%
<b>Mechanical*</b>			
Tensile Strength at Yield MD / TD *	ISO 527-3	23 / 23	MPa
Tensile Strength at Break MD / TD *	ISO 527-3	51 / 42	MPa
Tensile Elongation at Break MD / TD *	ISO 527-3	650 / 600	%
Dart Impact	ISO 7765-1	270	g
Elmendorf MD / TD	ISO 6383-2	17 / 20	N/mm
<b>Data should not be used for specification work</b>			

\* MD: Machine Direction

TD: Transverse Direction

## Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

## Regulatory Information

The product and uses described herein may be subject to specific requirements or limitations for use in certain applications like food contact, drinking water or medical devices. Further information may be obtained from the website [www.ineos.com](http://www.ineos.com) where a specific Regulatory Certificate is available for each grade under the heading "SDS & Regulatory Certificate".

Unless specifically indicated, the product mentioned herein is not suitable for applications in the medical or pharmaceutical sectors.

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