

## INEOS Speak-up! National toll-free telephone numbers and available languages

Country	Phone number	Language 1	Language 2	Language 3	Language 4
Austria	0800 232 967	German	English		
Belgium	0800 75 949	Dutch	French	German	English
Brazil	0800 591 7314	Portuguese (Brazilian)	English		
Canada	1-877-314-6367	English	French (Canadian)		
China	400 120 0269	Mandarin	Cantonese	English	
Denmark	80 83 02 43	Danish	English		
France	0 800 99 07 53	French	English		
Finland	0800 418 367	Finnish	Swedish	English	
Germany	0800 181 3637	German	English		
Hong Kong	800 908 397	Cantonese	English		
Italy	800 581 449	Italian	English		
India	000 800 9191 196	Hindi	English	Gujarati	
Indonesia	0800 150 3186	Indonesian	English		
Japan	0800-123-7032	Japanese	English		
Korea, Republic of South	080-880-0443	Korean	English		
Malaysia	1-800-81-4087	Malay	English		
Mexico	800 681 9349	Spanish (S. American)	English		
Netherlands	0800 351 0052	Dutch	English		
Norway	800 62 408	Norwegian	English		
Poland	0-0-800-141-0338	Polish	English		
Russia	8 (800) 301-83-92	Russian	English		
Singapore	800 852 3086	Mandarin	English	Malay	
Spain	900 999 478	Spanish (Castilian)	English		
Sweden	020-12 70 02	Swedish	English		
Switzerland	0800 225 149	German	French	Italian	English
Thailand	1 800 014 587	Thai	English		
Turkey	0800 621 2299	Turkish	English		
United Kingdom	0800 090 3152	English			
United States (O&P US & WL Plastics only)	844 473 9909	English	Spanish (S. American)		
United States (not - O&P)	877 314 6367	English	Spanish (S. American)		
Vietnam	1203 2401	Vietnamese	English		