

# WORKING TOGETHER TO STAY SAFE AT WORK

## PROCESS SAFETY PRINCIPLES

- ① The asset operating manager is responsible for its overall integrity
- ② The asset engineers are responsible for maintaining the asset and protective systems integrity
- ③ The responsibilities in the organisation for defining and maintaining the correct operating envelopes must be clear
- ④ Operating procedures and envelopes must be observed. Deviations must be reported and investigated
- ⑤ Any changes must be properly risk assessed and subjected to MOC procedures
- ⑥ Process hazards are systematically identified, risk assessed, reviewed and managed
- ⑦ All assets must be subject to periodic inspection designed to ensure their integrity and the reliability of their protective systems
- ⑧ Operations must always place the safe operation or shutdown of the asset ahead of production
- ⑨ When in doubt the asset must always be taken to its safest state
- ⑩ We have emergency plans based on assessed risks which are regularly tested

# ON OUR WAY TO ACHIEVE INCIDENT-FREE OPERATION

## BEHAVIOURAL SAFETY PRINCIPLES

- ① We believe all incidents and injuries can be prevented
- ② Everyone's first responsibility is to ensure they work safely
- ③ Everyone has the duty to stop work if they feel the situation is unsafe
- ④ The expectations and standards are the same for everyone on the site
- ⑤ Rules and procedures must be observed and respected
- ⑥ We should look out for each others safety and unsafe situations
- ⑦ All injuries and incidents/near misses must be reported and investigated
- ⑧ Risk assessment must be carried out prior to, during and on completion of work
- ⑨ All team leaders have a special responsibility for promoting and upholding these principles
- ⑩ We must always work within the limit of our competency and training