

# 203-OR25

## Product Technical Information

Polypropylene Random Copolymer

### Benefits & Features

203-OR25 is a clarified random copolymer with a medium ethylene content and good flow primarily intended for injection moulding of clear articles. 203-OR25 presents itself with very low odour and smell. It allows relatively low temperatures without losing in transparency.

- Clarified
- Antistatic
- Good flow
- Very low odour, smell and taste

### Applications

- Transparent thin wall injection moulding
- Caps and closures
- Housewares
- Clarified food containers

Properties	Conditions	Test Methods	Values	Units
<b>Physical</b>				
Melt Flow Rate	230°C/2.16Kg	ISO 1133-1	25	g/10min
<b>Mechanical*</b>				
Flexural Modulus	23°C	ISO 178	1100	MPa
Tensile Strength at Yield	23°C	ISO 527-1,-2	28	MPa
Izod Impact Strength, notched	23°C	ISO 180/A	5.0	KJ/m <sup>2</sup>
Izod Impact Strength, notched	0°C	ISO 180/A	2.8	KJ/m <sup>2</sup>
<b>Optical</b>				
Haze	1mm Thickness	ASTM D 1003	15	%
Haze	2mm Thickness	ASTM D 1003	30	%
<b>Thermal</b>				
Crystallisation Temperature	DSC	INEOS Test Method	120	°C
Heat Deflection Temperature	0.45 MPa	ISO 75-2	86	°C
Vicat Softening Temperature	10N	ISO306/A50	130	°C

**Data should not be used for specification work**

\* Values determined on injection moulded specimens acc. to ISO 1873-2, based on 7 days conditioning time



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## Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

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## Regulatory Information

The product and uses described herein may be subject to specific requirements or limitations for use in certain applications like food contact, drinking water or medical devices. Further information may be obtained from the website [www.ineos.com](http://www.ineos.com) where a specific Regulatory Certificate is available for each grade under the heading "SDS & Regulatory Certificate".

Unless specifically indicated, the product mentioned herein is not suitable for applications in the medical or pharmaceutical sectors.

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