H28E-00 is an antistated, controlled rheology polypropylene homopolymer designed for injection molding applications that require improved impact characteristics. It meets the requirements of the U.S. Food and Drug Administration as specified in 21CFR 177.1520.

Typical Properties¹

	Values		ASTM
	English Units	SI Units	Method
Resin	0		
Density	_	0.9086 g/cc	D792
Melt Flow Rate 230°C/2.16 kg	_	28 g/10 min	D1238
Injection Molded Samples			
Tensile Strength (2 in/min)			D638
@ Yield	4,990 psi	34.4 MPa	
@ Break	2,190 psi	15.1 MPa	
Elongation (2 in/min)			D638
@ Yield	11.5 %	11.5 %	
@ Break	291 %	291 %	
Flexural Modulus			D790A
1% Secant	194,700 psi	1,342 MPa	
Notched Izod Impact Strength			D256
@ 23 C	0.55 ft-lbf/in	2.91 kJ/m ²	
Hardness			D2240
Rockwell R	95.7	95.7	
Deflection Temperature			D648
@ 66 psi (455 kPa)	197 F	91.8 C	
Gloss at 60 ° angle	91.3	91.3	D2457

¹ Typical properties will vary and are not to be used for specifications.

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The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, please refer to the Regulatory Position Statement (RPS) online at <u>www.ineos-op.com</u>, or call + 1-800-527-5419.

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The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at **www.ineos-op.com**. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS O&P is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

For additional information, samples, pricing and availability, please contact:

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