



540-NA25

Product Technical Information

Polypropylene – Impact Copolymer

Benefits & Features

540-NA25 is a very high impact copolymer recommended for injection moulding as well as for the production of compounds. **540-NA25** complies with EU food legislation but does not meet FDA requirements (21CFR 177.1520).

540-NA25 presents:

- Very good impact resistance at low temperature (-20°C)
- Low warpage
- High flowability

Applications

- Compounds (automotive and appliances)
- Luggage

Properties	Conditions	Test Methods	Values	Units
Physical				
Melt Flow Rate	230°C/2.16Kg	ISO 1133-1	25	g/10min
Mechanical				
Flexural Modulus	23°C	ISO 178	1000	MPa
Izod Impact Strength, notched	23°C	ISO 180/1A	PB	kJ/m ²
Izod Impact Strength, notched	0°C	ISO 180/1A	13	kJ/m ²
Izod Impact Strength, notched	-20°C	ISO 180/1A	9	kJ/m ²
Data should not be used for specification work				



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Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

Regulatory Information

The product and uses described herein may be subject to specific requirements or limitations for use in certain applications like food contact, drinking water or medical devices. Further information may be obtained from the website www.ineos.com where a specific Regulatory Certificate is available for each grade under the heading "SDS & Regulatory Certificate".

Unless specifically indicated, the product mentioned herein is not suitable for applications in the medical or pharmaceutical sectors.

Health and Safety Information

The product described herein may require precautions in handling. The available product health and safety information for this material is contained in the Safety Data Sheet (SDS) that may be obtained from the website www.ineos.com. Before using any material, a customer is advised to consult the SDS for the product under consideration for use.

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