

T60-1200-119 Polyethylene Homopolymer

T60-1200-119 is a narrow molecular weight distribution high density polyethylene homopolymer intended for general purpose injection molding applications requiring good rigidity and a glossy surface finish. This material meets the Food and Drug Administration requirements of 21 CFR 177.1520.

Typical Properties¹

	Values		ASTM
	English Units	SI Unitsethod	
Resin	_		
Density	_	0.960 g/cc	D4883
Melt Index 190 C/ 2.16 kg	_	12 g/10 min	D1238
Compression Molded Samples			
Tensile Strength (2 in/min)			D638
@ Yield	4,200 psi	28.9 MPa	
@ Break	1,700 psi	11.7 MPa	
Elongation (2 in/min)			D638
@ Yield	8.0 %	8.0 %	
@ Break	> 300 %	> 300 %	
Flexural Modulus			D790A
Tangent Method	240,000 psi	1,650 MPa	
Notched Izod Impact Strength	0.7 ft-lbf/in	3.5 kJ/m^2	D256
Hardness		-	D2240
Shore D	70	70	
Vicat Softening Point	253 F	123 C	D1525
Brittleness Temperature	<-94 F	<-70 C	D 746
Heat Deflection Temperature			D648
@ 66 psi (455kPa)	174 F	79 C	
Environmental Stress Crack Resistance			D1693
Condition B; 100% Igepal F50 (hrs.)	3	3	

¹ Typical properties will vary and are not to be used for specification purposes.

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Regulatory Information

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The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at **www.ineos-op.com**. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

For additional information, samples, pricing and availability, please contact:

INEOS Olefins & Polymers, USA

Marina View Building 2600 South Shore Boulevard Suite 500 League City, Texas 77573

Phone: +1 281 535 6600 Fax: +1 281 535 6764

Customer Service: +1 800 527 5419 Tech Service: +1 800 338 0489

www.ineos-op.com

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