AME[™] 5001

PREMIUM MARINE RESINS

For decades, INEOS Composites' products have served the best boat builders in the world with new technologies that deliver unmatched quality and performance. Our newest product continues that tradition by capturing the latest trends and addressing the needs of today's high performance boats.

AME™ premium marine resins have been the preferred and trusted resins for the most respected boat builders for more than 30 years. As one of the first premium resins ever designed for the marine industry, AME™ resins have a flawless record of providing long lasting performance that has yet to be equaled. Working alongside premium boat builders, these modified epoxy vinyl ester resins have been designed to address a wide range of performance and production needs. INEOS has met and exceeded the expectations across North America and Europe with a history of being the leading supplier of reliable, durable products with real world performance.

AMETM 5001 resin is a premium epoxy vinyl ester resin. This multifunctional resin has improved physical properties as compared to standard vinyl ester blends, and can be used as a skin, bulk or tooling resin. The increased strength and flexural fatigue demonstrates a toughness not typically found in this variety of blended resin. A higher heat distortion temperature (HDT) ensures superior long term cosmetic performance. AMETM 5001 can also withstand the tough demands of the composite tooling market.

Typical Property Comparison

Property	AME™ 5001 Series	Standard Vinyl Ester Blends	Unit	Test Method
Tensile Strength	9,300	9,000	psi	ISO 527
Tensile Modulus	500	500	ksi	ISO 527
Tensile Elongation	2.1	2.2	%	ISO 527
Flexural Strength	19,100	14,100	psi	ISO 178
Flexural Modulus	570	560	ksi	ISO 178
Flexural Fatigue	73,491	65,461	cycles	
Ultimate HDT	105	99	°C	ISO 75

Benefits

- Excellent blister resistance
- Superior toughness and strength
- Low shrink
- Fast wet-out of glass fibers
- Outstanding fatigue life
- Meets ISO 122-15-1 small craft construction requirements
- Ultimate HDT of 221 °F
- Multifunctional resin skin, bulk and tooling



Innovation and Collaboration to Grow the Marine Market

INEOS has designed a complete line of premium gelcoats, epoxy vinyl ester resins, unsaturated polyester resins, low profile resins, fuel tank resins and barrier coats. Combined with INEOS' boat-building expertise, product development and technical service, INEOS will help you become a better, more profitable boat builder.

INEOS' technical service team has an industry-leading reputation for solving problems. We work closely with our customers to understand specific application challenges and recommend the best product to meet business objectives. Whether focused on product design, process optimization or new product development, INEOS prides itself on building partnerships that lead to innovative solutions. Visit ineos.com/composites to learn more.

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