

Operational discipline



A conscious management of risk

Operational discipline means performing every task correctly, every time, by consistently following established procedures and safety protocols.

- Permit to work
- Standard operating procedures, including shutdowns, TARs and start-ups
- Job Risk Analysis (JRA)
- Management of Change (MOC)
- Process Hazard Analysis (PHA) & Hazards in Operations (HAZOP)
- Root Cause Analysis (RCA)
- INEOS tools implemented across our sites
- Work quality verified by management and SHE teams



Operational discipline in action

Vigilant

- Identify hazards early and address them promptly.
- Apply the appropriate level of risk assessment to every task.
- Stay close to operations and anticipate potential problems.

Responsible

- Follow procedures and continuously improve them.
- Complete corrective actions on time.
- Provide effective onboarding and training for all employees.

Disciplined

- Live the INEOS 20 Safety Principles, IGGNs and INEOS Inovyn requirements every day.
- Investigate incidents thoroughly and learn from them.
- Lead by example and reinforce safe behaviours across the organisation.

