

The background of the entire page is a close-up photograph of several plastic bottles, likely PET or HDPE, covered in condensation droplets. The bottles are in various shades of green and red, with some in sharp focus and others blurred in the background, creating a sense of depth and texture.

INEOS

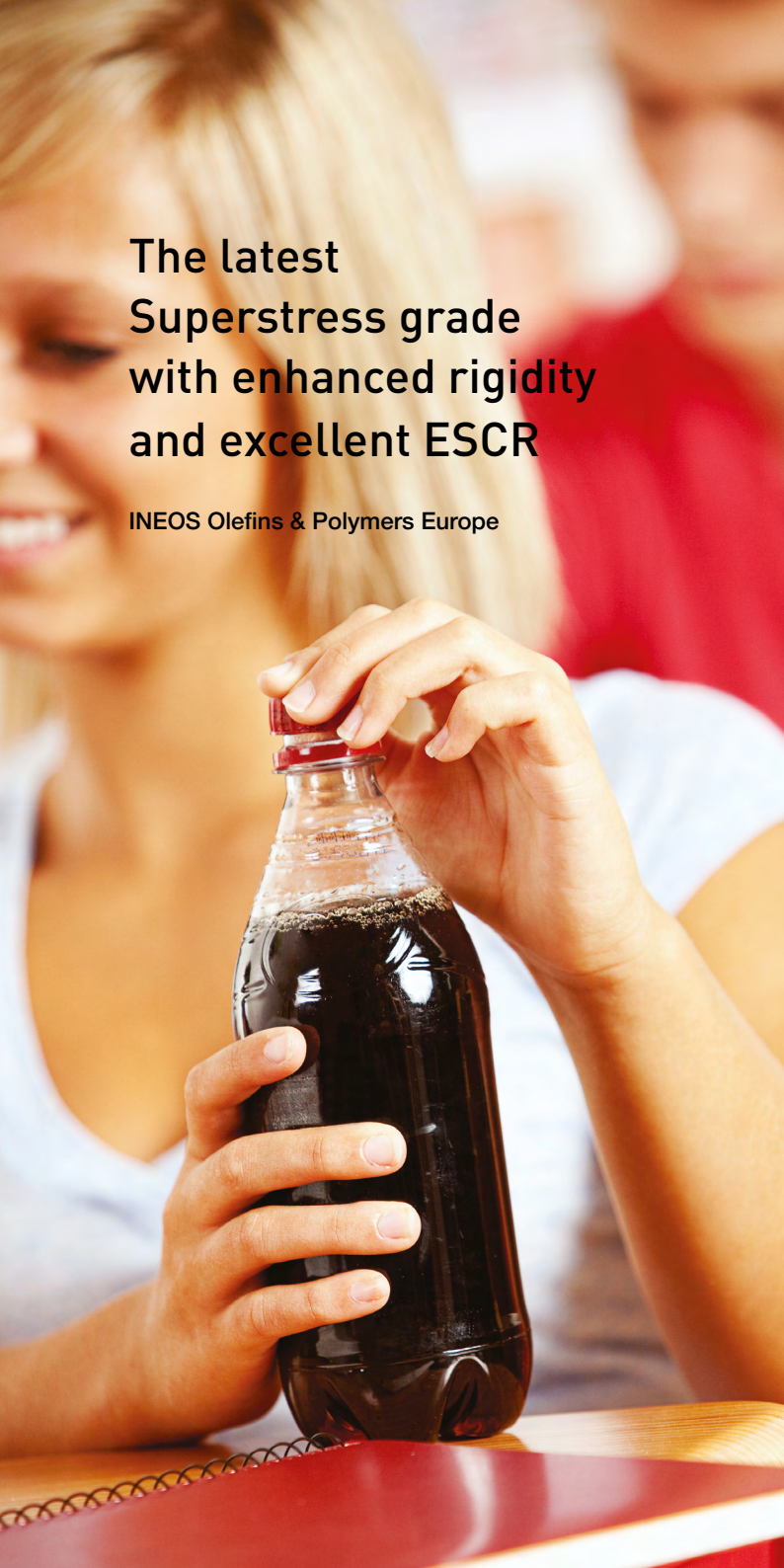
Olefins & Polymers Europe

Your partner in

ELTEX[®]
CAP504HR

Higher rigidity for
further lightweighting

INEOS



**The latest
Superstress grade
with enhanced rigidity
and excellent ESCR**

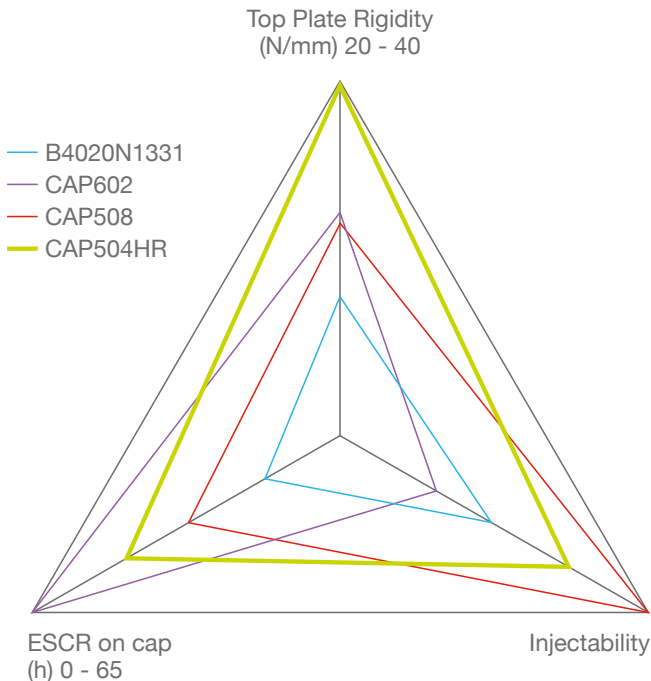
INEOS Olefins & Polymers Europe

ELTEX® Superstress™ CAP504HR Series

Product features

- / High rigidity
- / Excellent stress cracking resistance
- / Good injectability
- / Improved rigidity/ESCR/injectability balance
- / Excellent quality controlled organoleptic properties
- / Satisfying the most stringent brand owners
NIAS requirements

This new Superstress™ grade is intended for the production of last generation lightweight screw caps for the packaging of carbonated beverages.



Benefits for the customers

The newly developed ELTEX® Superstress™ CAP504HR produced with INEOS proprietary supported catalyst and process offers the following advantages:

- / **Enhanced cap rigidity** at same weight inducing:
 - less doming
 - less closure ovalization
 - higher strip torque
- / **Lightweighting potential**
as a consequence of higher rigidity and excellent ESCR
- / **Good processing performances**
- / **Innovative antioxidant formulation**
without critical Non Intentionally Added Substances



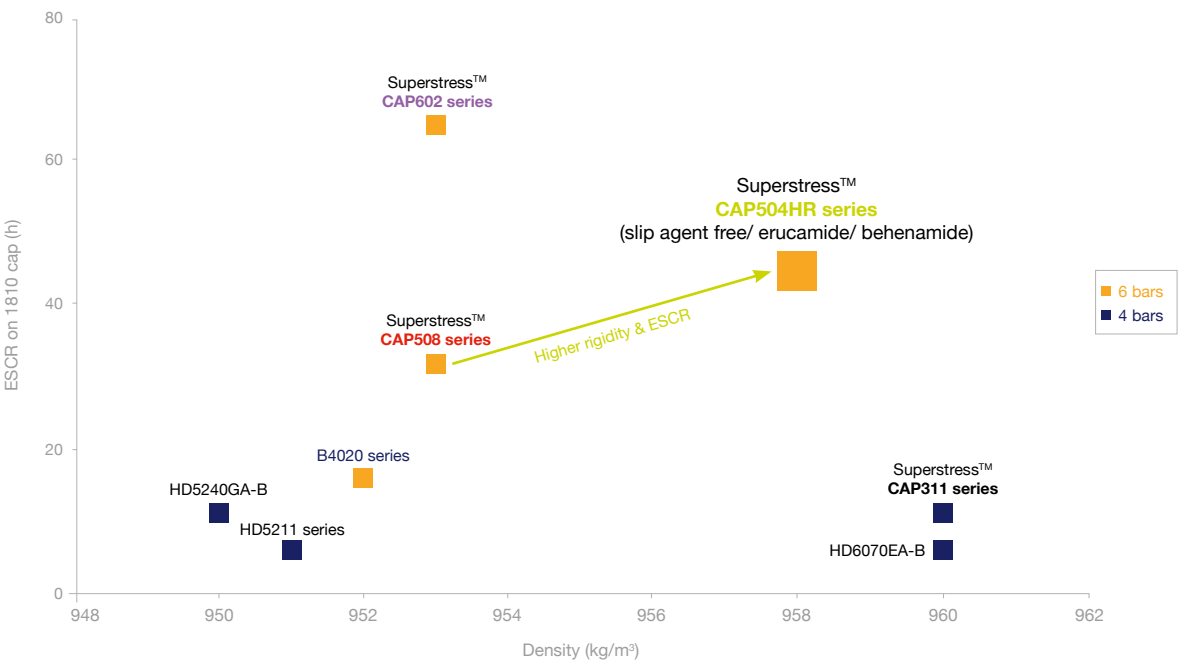
Product Characteristics

Comparison with current INEOS HDPE Grades for carbonated Drinks

Properties	Unit	Standard	CAP504HR	B4020N1331	CAP602	CAP508
Density	kg/m³	ISO 1183-1 & 1872-1	958	952	953	953
MI 190°C/2.16 kg	g/10 min	ISO 1133-1	0.6	2.2	0.8	1.8
HLMI 190°C/21.6 kg	g/10 min	ISO 1133-1	52	77	40	94
Top Plate Rigidity	N/mm	INEOS	38	27.5	32.5	32
ESCR on cap (6 bar/40°C/10% Igepal)	h	INEOS	47	16	65	32
Max injection pressure (on industrial caps injection machine)	bar	-	1660	1770	1860	1510

Data not to be considered as specification

ESCR – Density



About us

INEOS is one of the world's largest chemical companies, founded in 1998. INEOS Olefins & Polymers Europe is a leading producer of olefins and polyolefins.

INEOS Olefins & Polymers Europe offers a full range of high value polyolefins solutions for market applications such as food and industrial packaging, pipe and automotive through dedicated sales, and technical service teams.

INEOS is a safe and environmentally responsible company. We are engaged in developing our sustainable agenda to improve our operations and to implement sustainable solutions for our customers. This includes products that offer lightweighting, energy efficiency, durability (extended lifetime) or conservation of resources. We care.



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