



INEOS

Olefins & Polymers Europe

Your partner in

EXTRUSION COATING

Comprehensive
grade range

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INEOS

Goods that make your life convenient

INEOS Olefins & Polymers Europe



Extrusion Coating

Perfectly suited for liquid food packaging, photographic paper, flexible and commercial packaging

The extrusion coating market is a specialized market demanding for specific technical requirements. We are committed to working with our customers in order to continuously improve the performance of our resins.

Solutions to customers

- / Homopolymer LDPE grades such as 19N430/19N430B demonstrate an excellent combination of properties including processability and adhesion up to line speeds of 650m/min. Very thin coating weights can be achieved using 20N430 or 18R430.
- / INEOS Olefins & Polymers Europe extended its product range with low to high Ethylene-Methacrylic-Acid (EMAA) copolymers for demanding applications and adhesion. We also offer the Ionomer resin 18H430Z for critical packaging applications. These grades are supplied into our key markets
- / We recommend that Metallocene LLDPE such as ELTEX® PF1315AZ be selected for applications which require excellent ESCR and/or improved mechanical or sealing properties
- / Our dedicated team of technical experts and a world-class pilot extrusion coating line can support customers and maximise the performance of their machinery and technology with our grades

INEOS Olefins & Polymers Europe has grown its position within the extrusion coating market, with special focus into new innovative products. Our 4 LDPE autoclave production lines, allow us to guarantee a secure and reliable supply from Europe to our worldwide customer base.



Low Density Polyethylene Homopolymers

LDPE is the most commonly used polymer in extrusion coating. Our broad LDPE product range for extrusion coating fulfils different requirements on processing and/or application.

You can choose between LDPE grades with excellent draw down ability (20N430) or with very low neck in (17L430). The wide range of LDPE grade densities offer different barrier and sealing properties and also influence the tendency for blocking.

Product name	MFR 190°C/2.16kg g/10min ISO 1133 190°C/2.16kg-	Density kg/m ³ ISO 1183 method D	DSC melting temperature °C INEOS method
17L430	4.0	917	107
23L430	4.5	924	112
23L430B	4.5	923	111
19N430	7.5	920	109
19N430B	7.5	920	109
PH19N630	7.5	920	109
20N430	8.5	920.5	109
18R430	15	918	107



Ethylene-Methacrylic-Acid Copolymers and Ionomers

The Ethylene-Methacrylic-Acid Copolymer (EMAA) grade range from INEOS Olefins & Polymers Europe low to high MAA content, shows improved adhesion characteristics especially to aluminium foil or to metallized films. It can be used in mono- or co-extrusion at high line speeds or at low coating weights and and has a similar processing window to LDPE. Our ionomer resin I8H430Z, designed for extrusion coating application, offers outstanding seal-through contaminations properties, as well as excellent adhesion to polar surfaces when aggressive food packaging is involved.

Product name	MFR 190°C/2.16kg g/10min ISO 1133	MAA Content % INEOS method	DSC melting temperature °C INEOS method
M21N430	7.5	1.2	108
M24N430	7.5	3.7	105
M29N430	8.0	9.3	100
I8H430Z	5.0	Zn ionomer	99

Metallocene Linear Low Density Polyethylene

The C₆ m-LLDPE grade range for extrusion coating shows an outstanding ESCR performance and improved sealing and mechanical properties compared to LDPE.

Product name	MFR 190°C/2.16kg g/10min ISO 1133	Density kg/m³ ISO 1183 method D	DSC melting temperature °C INEOS method
ELTEX® PF1315AZ	15	914	96/114
ELTEX® PF1320AZ	20	913	96/114

Polypropylene

PP has high temperature and grease resistance properties and therefore it is commonly used in the pet food market or for microwave oven applications. INEOS is offering a ready to use modified PP (ELTEX® P HEY500) for mono- or co-extrusion and a homopolymer PP grade (100-GA35) which can be used in co-extrusion or in blends with LDPE. Transition to non-phthalate PP extrusion coating grades is ongoing.

Product name	MFR 230°C/2.16kg g/10min ISO 1133	Density kg/m³ ISO 1183 method D	DSC melting temperature °C INEOS method
ELTEX® P HEY500	25	910	111/161
100-GA35	35	-	161

High Density Polyethylene

Our HPDE grades with a very low gel level provide increased stiffness, higher gloss and lower tendency to blocking compared to LDPE. They can be used in blends for extrusion coating if a better WVTR, a higher temperature resistance and/or a better oil and grease resistance, is required.

Product name	MFR 190°C/2.16kg g/10min ISO 1133	Density kg/m³ ISO 1183 method D	DSC melting temperature °C INEOS method
HD6070FA	7.6	960	132
HD6012FA	12.0	960	132



About us

INEOS is one of the world's largest chemical companies, founded in 1998. INEOS Olefins & Polymers Europe is a leading producer of olefins and polyolefins.

INEOS Olefins & Polymers Europe offers a full range of high value polyolefins solutions for market applications such as food and industrial packaging, pipe and automotive through dedicated sales, and technical service teams.

INEOS is a safe and environmentally responsible company. We are engaged in developing our sustainable agenda to improve our operations and to implement sustainable solutions for our customers. This includes products that offer lightweighting, energy efficiency, durability (extended lifetime) or conservation of resources. We care.



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