H12E-00 is an antistated homopolymer polypropylene designed for use in general purpose injection molding and extrusion applications. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

Typical Properties¹

	Values		ASTM
	English Units	SI Units	Method
Resin	U		
Density	_	0.909 g/cc	D792
Melt Flow Rate 230°C/2.16 kg	_	12.5 g/10 min	D1238
Injection Molded Samples			
Tensile Strength (2 in/min)			D638
@ Yield	5,300 psi	36.5 MPa	
@ Break	3,300 psi	22.7 MPa	
Elongation (2 in/min)	-		D638
@ Yield	9.0 %	9.0 %	
@ Break	<100 %	<100 %	
Flexural Modulus			D790A
1% Secant	248,000 psi	1,700 MPa	
Notched Izod Impact Strength	_		D256
@ 23 C	0.50 ft-lbf/in	3.0 kJ/m^2	
Hardness			D785
Rockwell R	101	101	
Heat Deflection Temperature			D648
@ 66 psi (455 kPa)	212 F	100 C	
Vicat Softening Point	309 F	154 C	D1525

¹ Typical properties will vary and are not to be used for specifications.

Technical information contained herein is furnished without charge or obligation and is given and accepted at recipient's sole risk. As conditions of use may vary and are beyond the control of INEOS Olefins & Polymers USA, no representations or warranty, express or implied, are made with respect to the accuracy, reliability, or completeness of this information. This information in no way modifies, amends, enlarges, or creates any specification or warranty, and ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE WARRANTES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXCLUDED. INEOS Olefins & Polymers USA shall not be responsible for any damage or injury resulting from abnormal use, from any failure to follow appropriate practices, or from hazards inherent in the nature of the product and/or material, nor for toxicological effects or Industrial Hygiene associated with particular use of any product described herein. This information relates only to the specific product and/or material designated and may not be valid for such product and/or material used in combination with any other product and/or material, equipment, service, or other item not supplied by INEOS Olefins & Polymers USA.

The name and logo INEOS are trademarks of the INEOS Group and its affiliated companies and businesses.



2600 South Shore Boulevard, Ste. 500 League City, TX 77573 Tel: 281-535-6600 www.ineos-op.com

Regulatory Information

The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, please refer to the Regulatory Position Statement (RPS) online at <u>www.ineos-op.com</u>, or call + 1-800-527-5419.

Health and Safety Information

The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at **www.ineos-op.com**. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS O&P is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

For additional information, samples, pricing and availability, please contact:

INEOS Olefins & Polymers, USA

Marina View Building 2600 South Shore Boulevard Suite 500 League City, Texas 77573 Phone: +1 281 535 6600 Fax: +1 281 535 6764 Customer Service: +1 800 527 5419 Tech Service: +1 800 338 0489 www.ineos-op.com

Technical information contained herein is furnished without charge or obligation and is given and accepted at recipient's sole risk. As conditions of use may vary and are beyond the control of INEOS Olefins & Polymers USA, no representations or warranty, express or implied, are made with respect to the accuracy, reliability, or completeness of this information. This information in no way modifies, amends, enlarges, or creates any specification or warranty, and ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE WARRANTES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXCLUDED. INEOS Olefins & Polymers USA shall not be responsible for any damage or injury resulting from abnormal use, from any failure to follow appropriate practices, or from hazards inherent in the nature of the product and/or material, nor for toxicological effects or Industrial Hygiene associated with particular use of any product described herein. This information relates only to the specific product and/or material designated and may not be valid for such product and/or material used in combination with any other product and/or material, equipment, service, or other item not supplied by INEOS Olefins & Polymers USA.

The name and logo INEOS are trademarks of the INEOS Group and its affiliated companies and businesses.



2600 South Shore Boulevard, Ste. 500 League City, TX 77573 Tel: 281-535-6600 www.incos-op.com