

# Recycl-IN rPP2028

## Recycl-IN

### DATA SHEET

#### Product Technical Information

Polypropylene random copolymer containing 70 % of post-consumer recycled material, natural colour.

Recycl-IN rPP2028 is a random copolymer with good fluidity intended for the injection moulding of clear articles.

#### Applications

- / Houseware containers
- / Caps and closures
- / Transparent thin wall injection moulding

This grade is not suitable for food packaging or pharma/medical applications.

#### Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

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Properties	Conditions	Test Methods	Values	Units
<b>Physical</b>				
Melt Flow Rate	230°C/2.16Kg	ISO 1133-1	26	g/10min
<b>Mechanical</b>				
Flexural Modulus	23°C	ISO 178	1150	MPa
Izod Impact Strength, notched	23°C	ISO 180/A	4.0	kJ/m2
Izod Impact Strength, notched	0°C	ISO 180/A	2.5	kJ/m2
Tensile Strength at yield	23°C	ISO 527-1, -2	31	MPa
Elongation at yield	23°C	ISO 527-1, -2	10	%
Haze	Thickness 1 mm	ASTM D1003	7	%

Data should not be used for specification work

#### REGULATORY INFORMATION

The product and uses described herein may be subject to specific requirements or limitations for use in certain applications like food contact, drinking water or medical devices. Further information may be obtained from the website [www.ineos.com](http://www.ineos.com) where a specific Regulatory Certificate is available for each grade under the heading "SDS & Regulatory Certificate".

Unless specifically indicated, the product mentioned herein is not suitable for applications in the medical or pharmaceutical sectors.

#### HEALTH AND SAFETY INFORMATION

The product described herein may require precautions in handling. The available product health and safety information for this material is contained in the Safety Data Sheet (SDS) that may be obtained from the website [www.ineos.com](http://www.ineos.com). Before using any material, a customer is advised to consult the SDS for the product under consideration for use.

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