

N00N-00 Polypropylene Impact Copolymer

N00N-00 is a fractional melt flow rate high impact copolymer polypropylene specifically designed for non-pressure structured wall pipe but can also be used in other extrusion applications requiring high melt strength and high stiffness. It offers a superior balance of stiffness and impact strength as compared to competitive impact copolymers of similar melt flow rate.

Typical Properties¹

	Values		ASTM
	English Units	SI Units	Method
Resin			
Density	_	0.910 g/cc	D792
Melt Flow Rate, 230°C/2.16 kg	_	0.350 g/10 min	D1238
Injection Molded Sample			
Tensile Strength (2 in/min)			D638
@ Yield	4,920 psi	33.9 MPa	
@ Break	3,800 psi	26.2 MPa	
Elongation (2 in/min)	. 1		D638
@ Yield	7.91%	7.91%	
@ Break	122%	122%	
Flexural Modulus			D790A
1% Secant	260,000 psi	1,790 MPa	
Notched Izod Impact Strength	_		D256
@ 23 C	-	No Break	
@ - 20 C	1.6 ft-lbf/in	8.2 kJ/m^2	
Hardness			
Rockwell R	98	98	D785
Vicat Softening Point	318 F	160 C	D1525
Heat Deflection Temperature			D648
@ 66 psi (455 kPa)	238 F	115 C	
@ 264 psi (1,820 kPa)	140 F	60 C	
Gloss Units, 60° angle		78.2	D2457
Instrumented Impact			D3763
@ 23 C	Ductile	Ductile	
@-20 C	Ductile	Ductile	

¹ Typical properties may vary and are not to be used for specifications.

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